# Safety data sheet
according to UK REACH

Printing date 09.09.2025 Version number 9 (replaces version 8) Revision: 09.09.2025

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name: IMIX 90-352 AC Härter Glas**
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Application of the substance / the mixture** Hardening agent/ Curing agent

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Herlac Coswig GmbH
Industriestraße 28
D-01640 Coswig
Tel.: +49(0)3523-920
Fax.: +49(0)3523-92322
e-mail: sdb-registratur@mipa-paints.com
www.herlac.com
· **1.4 Emergency telephone number:** +49(0)700 24112112 (HEM)

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## SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**


GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.


GHS08 health hazard

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.


GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.


GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the GB CLP regulation.
· **Hazard pictograms**


GHS02 GHS05 GHS07 GHS08

· **Signal word** Danger

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· **Hazard-determining components of labelling:**
Hexamethylene diisocyanate, oligomers
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane
n-Butyl acetate
Hydrocarbons, C9, aromatics
· **Hazard statements**
H226 Flammable liquid and vapour.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.
H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.
H304 May be fatal if swallowed and enters airways.
H412 Harmful to aquatic life with long lasting effects.
· **Precautionary statements**
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P321 Specific treatment (see on this label).
P331 Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362+P364 Take off contaminated clothing and wash it before reuse.
· **Additional information:**
EUH066 Repeated exposure may cause skin dryness or cracking.
EUH204 Contains isocyanates. May produce an allergic reaction.
Restricted to professional users.
· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

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## SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Mixture of substances listed below with nonhazardous additions.

| · **Dangerous components:** | | |
|---|---|---|
| CAS: 123-86-4<br>EINECS: 204-658-1<br>Reg.nr.: 01-2119485493-29 | n-Butyl acetate<br>Flam. Liq. 3, H226; STOT SE 3, H336, EUH066 | 25-50% |
| CAS: 28182-81-2<br>NLP: 500-060-2<br>Reg.nr.: 01-2119485796-17 | Hexamethylene diisocyanate, oligomers<br>Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335, EUH204 | 25-50% |
| CAS: 64742-95-6<br>EC number: 918-668-5<br>Reg.nr.: 01-2119455851-35 | Hydrocarbons, C9, aromatics<br>Flam. Liq. 3, H226; Asp. Tox. 1, H304; Aquatic Chronic 2, H411; STOT SE 3, H335-H336, EUH066 | 5-<10% |
| CAS: 108-65-6<br>EINECS: 203-603-9<br>Reg.nr.: 01-2119475791-29 | 2-Methoxy-1-methylethyl acetate<br>Flam. Liq. 3, H226; STOT SE 3, H336 | 2.5-<10% |
| CAS: 2530-83-8<br>EINECS: 219-784-2<br>Reg.nr.: 01-2119513212-58 | [3-(2,3-epoxypropoxy)propyl]trimethoxysilane<br>Eye Dam. 1, H318; Aquatic Chronic 3, H412 | ≥3-<10% |
| EC number: 905-588-0<br>Reg.nr.: 01-2119488216-32 | Reaction mass of ethylbenzene and xylene<br>Flam. Liq. 3, H226; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335; Aquatic Chronic 3, H412 | 2.5-<10% |

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· ***Additional information:*** *For the wording of the listed hazard phrases refer to section 16.*

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## *SECTION 4: First aid measures*

· ***4.1 Description of first aid measures***
· ***General information:***
*Immediately remove any clothing soiled by the product.*
*In case of irregular breathing or respiratory arrest provide artificial respiration.*
· ***After inhalation:***
*Supply fresh air and to be sure call for a doctor.*
*In case of unconsciousness place patient stably in side position for transportation.*
· ***After skin contact:*** *Immediately rinse with water.*
· ***After eye contact:*** *Rinse opened eye for several minutes under running water. Then consult a doctor.*
· ***After swallowing:*** *Seek immediate medical advice.*
· ***4.2 Most important symptoms and effects, both acute and delayed*** *No further relevant information available.*
· ***4.3 Indication of any immediate medical attention and special treatment needed***
*No further relevant information available.*

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## *SECTION 5: Firefighting measures*

· ***5.1 Extinguishing media***
· ***Suitable extinguishing agents:***
*CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.*
· ***For safety reasons unsuitable extinguishing agents:*** *Water with full jet*
· ***5.2 Special hazards arising from the substance or mixture***
*In case of fire, the following can be released:*
*Nitrogen oxides (NOx)*
*Carbon monoxide (CO)*
*Hydrogen cyanide (HCN)*
· ***5.3 Advice for firefighters***
· ***Protective equipment:*** *Mouth respiratory protective device.*

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## *SECTION 6: Accidental release measures*

· ***6.1 Personal precautions, protective equipment and emergency procedures***
*Wear protective equipment. Keep unprotected persons away.*
· ***6.2 Environmental precautions:***
*Do not allow product to reach sewage system or any water course.*
*Inform respective authorities in case of seepage into water course or sewage system.*
*Do not allow to enter sewers/ surface or ground water.*
· ***6.3 Methods and material for containment and cleaning up:***
*Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).*
*Use neutralising agent.*
*Dispose contaminated material as waste according to section 13.*
*Ensure adequate ventilation.*
*Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.*
*Add the same decontaminant to any residues and allow to stand for several days in an non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).*
· ***6.4 Reference to other sections***
*See Section 7 for information on safe handling.*
*See Section 8 for information on personal protection equipment.*

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*See Section 13 for disposal information.*

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## SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
· **Information about fire - and explosion protection:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:**
Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.
Store away from foodstuffs.
· **Further information about storage conditions:** Keep container tightly sealed.
· **Storage class:** 3
· **7.3 Specific end use(s)** No further relevant information available.

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## SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

| · **Ingredients with limit values that require monitoring at the workplace:** | |
|---|---|
| **123-86-4 n-Butyl acetate** | |
| WEL | Short-term value: 966 mg/m³, 200 ppm<br>Long-term value: 724 mg/m³, 150 ppm |
| **28182-81-2 Hexamethylene diisocyanate, oligomers** | |
| EBW | Short-term value: 0.5 mg/m³<br>exposition evaluation valu TRGS 430 (EBW) |
| **108-65-6 2-Methoxy-1-methylethyl acetate** | |
| WEL | Short-term value: 548 mg/m³, 100 ppm<br>Long-term value: 274 mg/m³, 50 ppm<br>Sk |

| · **DNELs** | | |
|---|---|---|
| **123-86-4 n-Butyl acetate** | | |
| Dermal | DNEL | 6 mg/kg (general population)<br>11 mg/kg (Arbeiter) |
| Inhalative | DNEL | 300 mg/m³ (general population)<br>600 mg/m³ (Arbeiter) |
| **Reaction mass of ethylbenzene and xylene** | | |
| Dermal | DNEL | 212 mg/kg (Arbeiter) |
| Inhalative | DNEL | 221 mg/m³ (Arbeiter) |

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
All personal protective equipment, including respiratory protecitve equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

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· ***General protective and hygienic measures:***
*Keep away from foodstuffs, beverages and feed.*
*Immediately remove all soiled and contaminated clothing*
*Wash hands before breaks and at the end of work.*
*Avoid contact with the eyes.*
*Avoid contact with the eyes and skin.*
· ***Respiratory protection:***
*Filter A/P2 (EN 141, EN 143)*



*In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.*

· ***Hand protection***



*Protective gloves (EN 374)*

*The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.*
· ***Material of gloves***
*Butyl rubber, BR*
*The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.*
· ***Breakthrough time of glove material*** *Value for the permeation: Level ≤ 2*
· ***Eye/face protection***



*Tightly sealed goggles*

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## *SECTION 9: Physical and chemical properties*

| | |
|---|---|
| · ***9.1 Information on basic physical and chemical properties*** | |
| · ***General Information*** | |
| · ***Physical state*** | *Liquid* |
| · ***Colour:*** | *According to product specification* |
| · ***Odour:*** | *Characteristic* |
| · ***Odour threshold:*** | *Not determined.* |
| · ***Melting point/freezing point:*** | *Undetermined.* |
| · ***Boiling point or initial boiling point and boiling range*** | *124-128 °C (123-86-4 n-Butyl acetate)* |
| · ***Flammability*** | *Flammable.* |
| · ***Lower and upper explosion limit*** | |
| · ***Lower:*** | *1.2 Vol % (123-86-4 n-Butyl acetate)* |
| · ***Upper:*** | *8.5 Vol % (123-86-4 n-Butyl acetate)* |
| · ***Flash point:*** | *30 °C (DIN 53213)* |
| · ***Auto-ignition temperature:*** | *390 °C (DIN 51794, 123-86-4 n-Butyl acetate)* |
| · ***Decomposition temperature:*** | *Not determined.* |
| · ***pH*** | *Not determined.* |
| · ***Viscosity:*** | |
| · ***Kinematic viscosity at 20 °C*** | *13 s (DIN 53211/4)* |
| · ***Dynamic:*** | *Not determined.* |

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| | |
|---|---|
| · ***Solubility*** | |
| · ***water:*** | *Not miscible or difficult to mix.* |
| · ***Partition coefficient n-octanol/water (log value)*** | *Not determined.* |
| · ***Vapour pressure at 20 °C:*** | *10.7 hPa (123-86-4 n-Butyl acetate)* |
| · ***Vapour pressure at 50 °C:*** | *55 hPa* |
| · ***Density and/or relative density*** | |
| · ***Density at 20 °C:*** | *0.973 g/cm³ (DIN 53217)* |
| · ***Relative density*** | *Not determined.* |
| · ***Vapour density*** | *Not determined.* |

| | |
|---|---|
| · ***9.2 Other information*** | |
| · ***Appearance:*** | |
| · ***Form:*** | *Fluid* |
| · ***Important information on protection of health and environment, and on safety.*** | |
| · ***Ignition temperature:*** | *Product is not selfigniting.* |
| · ***Explosive properties:*** | *Product is not explosive. However, formation of explosive air/vapour mixtures are possible.* |
| · ***Solvent content:*** | |
| · ***VOC (EC)*** | *61.03 %* |
| · ***Solids content (weight-%):*** | *39.0 %* |
| · ***Change in condition*** | |
| · ***Evaporation rate*** | *Not determined.* |

| | |
|---|---|
| · ***Information with regard to physical hazard classes*** | |
| · ***Explosives*** | *Void* |
| · ***Flammable gases*** | *Void* |
| · ***Aerosols*** | *Void* |
| · ***Oxidising gases*** | *Void* |
| · ***Gases under pressure*** | *Void* |
| · ***Flammable liquids*** | *Flammable liquid and vapour.* |
| · ***Flammable solids*** | *Void* |
| · ***Self-reactive substances and mixtures*** | *Void* |
| · ***Pyrophoric liquids*** | *Void* |
| · ***Pyrophoric solids*** | *Void* |
| · ***Self-heating substances and mixtures*** | *Void* |
| · ***Substances and mixtures, which emit flammable gases in contact with water*** | *Void* |
| · ***Oxidising liquids*** | *Void* |
| · ***Oxidising solids*** | *Void* |
| · ***Organic peroxides*** | *Void* |
| · ***Corrosive to metals*** | *Void* |
| · ***Desensitised explosives*** | *Void* |

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## *SECTION 10: Stability and reactivity*

· ***10.1 Reactivity*** *No further relevant information available.*
· ***10.2 Chemical stability***
· ***Thermal decomposition / conditions to be avoided:*** *No decomposition if used according to specifications.*
· ***10.3 Possibility of hazardous reactions*** *No dangerous reactions known.*
· ***10.4 Conditions to avoid*** *No further relevant information available.*
· ***10.5 Incompatible materials:*** *No further relevant information available.*
· ***10.6 Hazardous decomposition products:***
*Possible in traces.*
*Nitrogen oxides*
*Hydrogen chloride (HCl)*

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*Hydrogen cyanide (prussic acid)*
*Carbon monoxide*
*Nitrogen oxides (NOx)*

* 

## SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.

| · **LD/LC50 values relevant for classification:** | | |
|---|---|---|
| **123-86-4 n-Butyl acetate** | | |
| Oral | LD50 | 13,100 mg/kg (rat) |
| Dermal | LD50 | >5,000 mg/kg (rabbit) |
| **64742-95-6 Hydrocarbons, C9, aromatics** | | |
| Oral | LD50 | >2,000 mg/kg (rat) |
| Dermal | LD50 | >2,000 mg/kg (rabbit) |
| **108-65-6 2-Methoxy-1-methylethyl acetate** | | |
| Oral | LD50 | 8,532 mg/kg (rat) |
| **Reaction mass of ethylbenzene and xylene** | | |
| Oral | LD50 | 3,500 mg/kg (rat) |
| Dermal | LD50 | 15,400 mg/kg (rat) |
| Inhalative | LC50/4 h | 17.6 mg/l (rat) |

· **Primary irritant effect:**
· **Serious eye damage/irritation** Causes serious eye damage.
· **Respiratory or skin sensitisation** May cause an allergic skin reaction.
· **STOT-single exposure** May cause respiratory irritation. May cause drowsiness or dizziness.
· **Aspiration hazard** May be fatal if swallowed and enters airways.
· **11.2 Information on other hazards**

| · **Endocrine disrupting properties** |
|---|
| None of the ingredients is listed. |

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## SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
· **12.7 Other adverse effects**
· **Remark:** Harmful to fish
· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (German Regulation) : hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.
Danger to drinking water if even small quantities leak into the ground.

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*Harmful to aquatic organisms*

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## *SECTION 13: Disposal considerations*

· ***13.1 Waste treatment methods***
· ***Recommendation***
*Must not be disposed together with household garbage. Do not allow product to reach sewage system.*

· ***Uncleaned packaging:***
· ***Recommendation:*** *Disposal must be made according to official regulations.*

* 

## *SECTION 14: Transport information*

| | |
|---|---|
| · ***14.1 UN number or ID number*** | |
| · ***ADR, IMDG, IATA*** | *UN1263* |
| · ***14.2 UN proper shipping name*** | |
| · ***ADR*** | *UN1263 PAINT RELATED MATERIAL* |
| · ***IMDG, IATA*** | *PAINT RELATED MATERIAL* |
| · ***14.3 Transport hazard class(es)*** | |
| · ***ADR*** | |




| | |
|---|---|
| · ***Class*** | *3 (F1) Flammable liquids.* |
| · ***Label*** | *3* |
| · ***IMDG, IATA*** | |




| | |
|---|---|
| · ***Class*** | *3 Flammable liquids.* |
| · ***Label*** | *3* |
| · ***14.4 Packing group*** | |
| · ***ADR, IMDG, IATA*** | *III* |
| · ***14.5 Environmental hazards:*** | |
| · ***Marine pollutant:*** | *No* |
| · ***14.6 Special precautions for user*** | *Warning: Flammable liquids.* |
| · ***Hazard identification number (Kemler code):*** | *30* |
| · ***EMS Number:*** | *F-E,S-E* |
| · ***Stowage Category*** | *A* |
| · ***14.7 Maritime transport in bulk according to IMO instruments*** | *Not applicable.* |
| · ***Transport/Additional information:*** | |
| · ***ADR*** | |
| · ***Limited quantities (LQ)*** | *5L* |
| · ***Transport category*** | *3* |
| · ***Tunnel restriction code*** | *D/E* |

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| | |
|---|---|
| · ***IMDG*** | |
| · ***Limited quantities (LQ)*** | *5L* |
| · ***UN "Model Regulation":*** | *UN 1263 PAINT RELATED MATERIAL, 3, III* |

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## *SECTION 15: Regulatory information*

· ***15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture***
· ***Poisons Act***

· ***Regulated explosives precursors***
*None of the ingredients is listed.*

· ***Regulated poisons***
*None of the ingredients is listed.*

· ***Reportable explosives precursors***
*None of the ingredients is listed.*

· ***Reportable poisons***
*None of the ingredients is listed.*

· ***Directive 2012/18/EU***
· ***Named dangerous substances - ANNEX I*** *None of the ingredients is listed.*
· ***Seveso category*** *P5c FLAMMABLE LIQUIDS*
· ***Qualifying quantity (tonnes) for the application of lower-tier requirements*** *5,000 t*
· ***Qualifying quantity (tonnes) for the application of upper-tier requirements*** *50,000 t*

· ***National regulations:***
· ***Additional classification according to Decree on Hazardous Materials, Annex II:***

| Class | Share in % |
|---|---|
| NK | 50-100 |

· ***15.2 Chemical safety assessment:*** *A Chemical Safety Assessment has not been carried out.*

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## *SECTION 16: Other information*

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· ***Relevant phrases***
*H226 Flammable liquid and vapour.*
*H304 May be fatal if swallowed and enters airways.*
*H315 Causes skin irritation.*
*H317 May cause an allergic skin reaction.*
*H318 Causes serious eye damage.*
*H319 Causes serious eye irritation.*
*H332 Harmful if inhaled.*
*H335 May cause respiratory irritation.*
*H336 May cause drowsiness or dizziness.*
*H373 May cause damage to organs through prolonged or repeated exposure.*
*H411 Toxic to aquatic life with long lasting effects.*
*H412 Harmful to aquatic life with long lasting effects.*
*EUH066 Repeated exposure may cause skin dryness or cracking.*
*EUH204 Contains isocyanates. May produce an allergic reaction.*
· ***Classification according to Regulation (EC) No 1272/2008***
*The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.*

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· ***Abbreviations and acronyms:***
*RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*
*ICAO: International Civil Aviation Organisation*
*ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)*
*IMDG: International Maritime Code for Dangerous Goods*
*IATA: International Air Transport Association*
*GHS: Globally Harmonised System of Classification and Labelling of Chemicals*
*EINECS: European Inventory of Existing Commercial Chemical Substances*
*ELINCS: European List of Notified Chemical Substances*
*CAS: Chemical Abstracts Service (division of the American Chemical Society)*
*VOC: Volatile Organic Compounds (USA, EU)*
*DNEL: Derived No-Effect Level (UK REACH)*
*LC50: Lethal concentration, 50 percent*
*LD50: Lethal dose, 50 percent*
*PBT: Persistent, Bioaccumulative and Toxic*
*vPvB: very Persistent and very Bioaccumulative*
*Flam. Liq. 3: Flammable liquids – Category 3*
*Acute Tox. 4: Acute toxicity – Category 4*
*Skin Irrit. 2: Skin corrosion/irritation – Category 2*
*Eye Dam. 1: Serious eye damage/eye irritation – Category 1*
*Eye Irrit. 2: Serious eye damage/eye irritation – Category 2*
*Skin Sens. 1: Skin sensitisation – Category 1*
*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*
*STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2*
*Asp. Tox. 1: Aspiration hazard – Category 1*
*Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2*
*Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3*

· **** Data compared to the previous version altered.***